

Technical drawing of a MAX GEARED MOTOR M2-153, showing front, top, and shaft views with dimensions and specifications.

**Top View Dimensions:**

- Overall Width: 250
- Overall Height: 231
- Base Width: 215
- Base Height: 153
- Flange Width: 55
- Flange Height: 20
- Shaft Diameter:  $\phi 40$
- Shaft Length: 185
- Shaft Flange Diameter:  $\phi 180$
- Shaft Flange Thickness: 17.5
- Shaft Flange Hole Diameter:  $\phi 15$  (4 HOLES)
- Shaft Flange Hole Position: PCD  $\phi 215$
- Shaft Flange Hole Diameter:  $\phi 250$
- Shaft Flange Hole Position: PCD  $\phi 215$
- Shaft Flange Hole Diameter:  $\phi 180$
- Shaft Flange Thickness: 17.5
- Shaft Flange Hole Diameter:  $\phi 15$  (4 HOLES)
- Shaft Flange Hole Position: PCD  $\phi 215$

**Front View Dimensions:**

- Overall Width: 297.5
- Overall Height: 185.5
- Base Width: 185
- Base Height: 83
- Flange Width: 60
- Flange Height: 55
- Shaft Diameter:  $\phi 40$
- Shaft Length: 150
- Shaft Flange Diameter:  $\phi 180$
- Shaft Flange Thickness: 17.5
- Shaft Flange Hole Diameter:  $\phi 15$  (4 HOLES)
- Shaft Flange Hole Position: PCD  $\phi 215$
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- Shaft Flange Thickness: 17.5
- Shaft Flange Hole Diameter:  $\phi 15$  (4 HOLES)
- Shaft Flange Hole Position: PCD  $\phi 215$

**Input Shaft Details:**

- Shaft Diameter:  $\phi 28$
- Shaft Length: 31.3
- Shaft Flange Diameter:  $\phi 28$
- Shaft Flange Thickness: 8
- Shaft Flange Hole Diameter:  $\phi 15$  (4 HOLES)
- Shaft Flange Hole Position: PCD  $\phi 215$
- Shaft Flange Hole Diameter:  $\phi 250$
- Shaft Flange Hole Position: PCD  $\phi 215$
- Shaft Flange Hole Diameter:  $\phi 180$
- Shaft Flange Thickness: 17.5
- Shaft Flange Hole Diameter:  $\phi 15$  (4 HOLES)
- Shaft Flange Hole Position: PCD  $\phi 215$

**Output Shaft Details:**

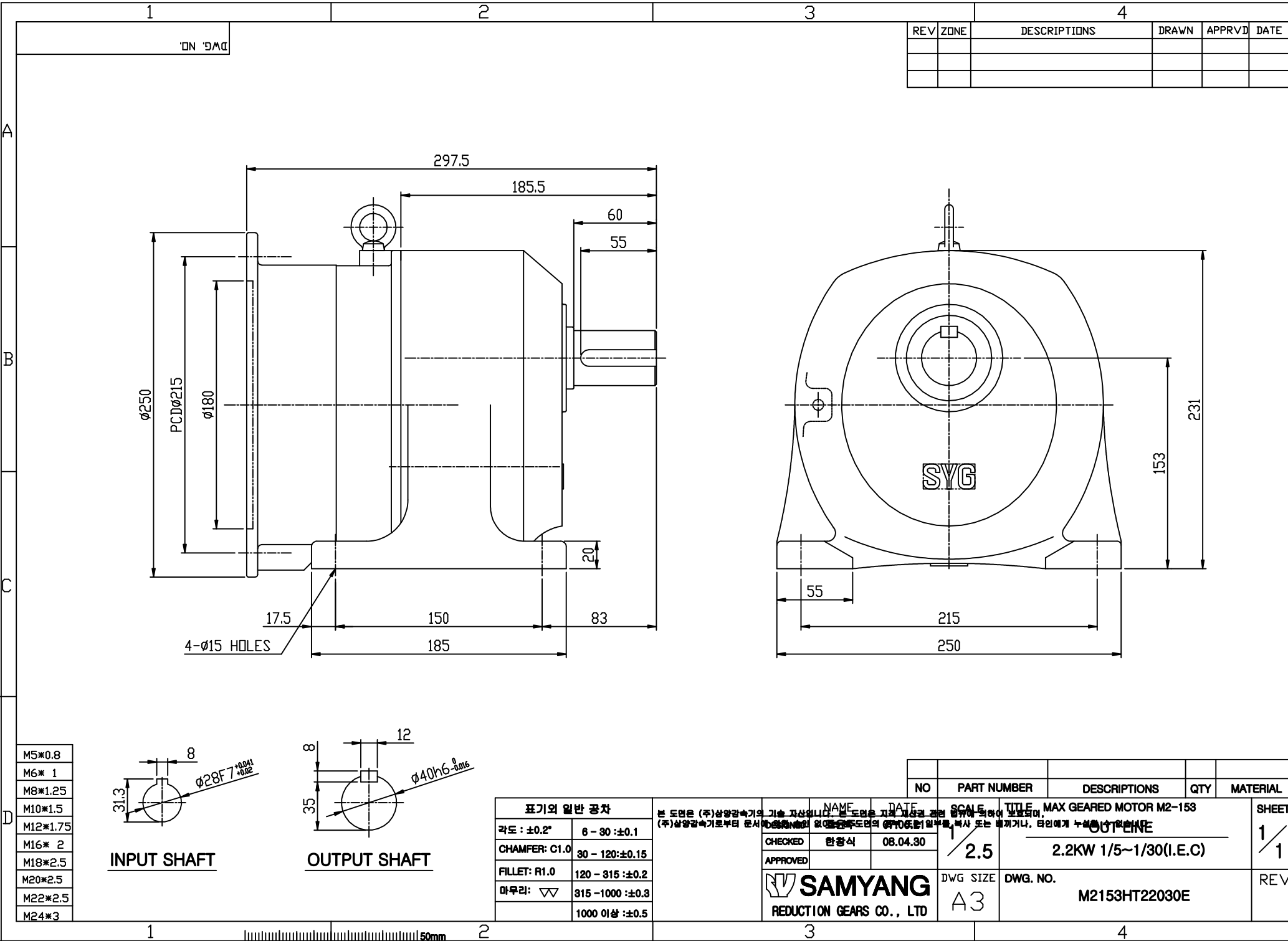
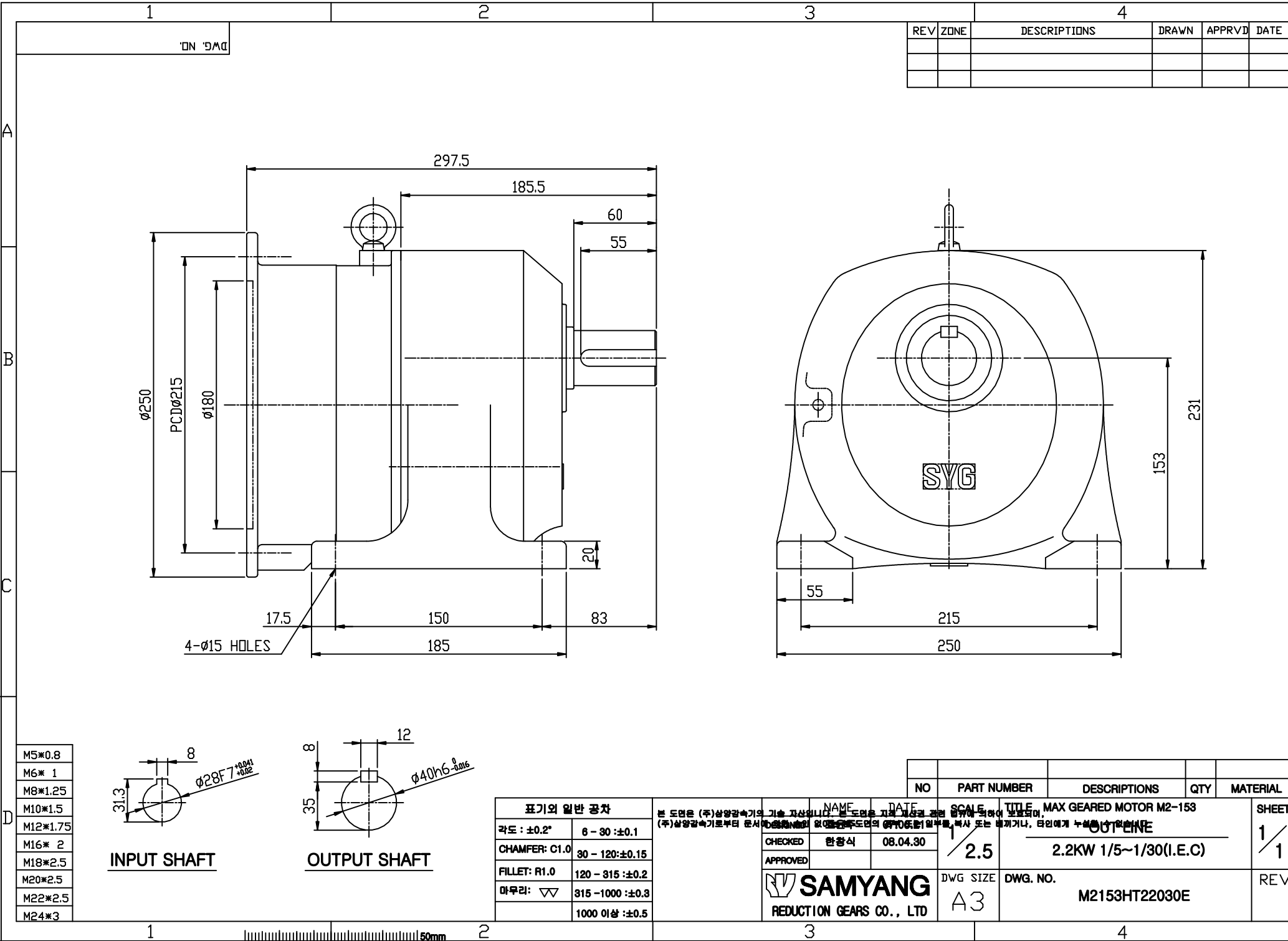
- Shaft Diameter:  $\phi 40$
- Shaft Length: 35
- Shaft Flange Diameter:  $\phi 40$
- Shaft Flange Thickness: 12
- Shaft Flange Hole Diameter:  $\phi 15$  (4 HOLES)
- Shaft Flange Hole Position: PCD  $\phi 215$
- Shaft Flange Hole Diameter:  $\phi 250$
- Shaft Flange Hole Position: PCD  $\phi 215$
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- Shaft Flange Thickness: 17.5
- Shaft Flange Hole Diameter:  $\phi 15$  (4 HOLES)
- Shaft Flange Hole Position: PCD  $\phi 215$

**Specifications:**

- Model: M2-153
- Power: 2.2KW
- Speed: 1/5~1/30(I.E.C)
- Material: M2153HT22030E
- Scale: 2.5
- Sheet: 1/1

**Company Information:**

- Company: SAMYANG REDUCTION GEARS CO., LTD
- Address: 1000 이상 : ±0.5
- Phone: 02-2600-1111
- Website: www.samyanggear.com

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**Top View Dimensions:**

- Overall Width: 250
- Overall Height: 231
- Base Width: 215
- Base Height: 153
- Mounting Flange Width: 55

**Front View Dimensions:**

- Overall Width: 297.5
- Overall Height: 250
- Mounting Flange Width: 185.5
- Base Width: 185
- Base Height: 83
- Shaft Diameter:  $\phi 40h6/k6$
- Shaft Length: 12
- Input Shaft Diameter:  $\phi 28F7/k6$
- Input Shaft Length: 8

**Input Shaft Details:**

- Thread: M5\*0.8
- Thread: M6\*1
- Thread: M8\*1.25
- Thread: M10\*1.5
- Thread: M12\*1.75
- Thread: M16\*2
- Thread: M18\*2.5
- Thread: M20\*2.5
- Thread: M22\*2.5
- Thread: M24\*3

**Output Shaft Details:**

- Thread: M5\*0.8
- Thread: M6\*1
- Thread: M8\*1.25
- Thread: M10\*1.5
- Thread: M12\*1.75
- Thread: M16\*2
- Thread: M18\*2.5
- Thread: M20\*2.5
- Thread: M22\*2.5
- Thread: M24\*3

**Technical Specifications:**

- Model: M2153HT22030E
- Power: 2.2KW
- Speed: 1/5~1/30(I.E.C)
- Reduction Ratio: 1/5~1/30(I.E.C)

**Manufacturer Information:**

- Company: SAMYANG REDUCTION GEARS CO., LTD
- Address: 100, Samsil-ro, Songnam-si, Gyeonggi-do, Korea
- Phone: +82-31-270-5551
- Fax: +82-31-270-5552
- Email: sales@samyanggear.com
- Website: www.samyanggear.com

**Revision History:**

| REV | ZONE | DESCRIPTIONS    | DRAWN | APPRVD | DATE |
|-----|------|-----------------|-------|--------|------|
| 1   |      | INITIAL DRAWING |       |        |      |
| 2   |      | REVISION        |       |        |      |
| 3   |      | REVISION        |       |        |      |
| 4   |      | REVISION        |       |        |      |

Technical drawing of a MAX GEARED MOTOR M2-153, showing front, top, and shaft views with dimensions and specifications.

**Top View Dimensions:**

- Overall Width: 250
- Overall Height: 231
- Base Width: 215
- Base Height: 153
- Mounting Flange Width: 55

**Front View Dimensions:**

- Overall Length: 297.5
- Motor Body Length: 185.5
- Mounting Flange Thickness: 60
- Mounting Flange Width: 55
- Base Height: 20
- Base Width: 83
- Base Length: 150
- Base Mounting Hole Spacing: 17.5
- Base Mounting Hole Diameter: 4-Ø15 HOLES

**Input Shaft Details:**

- Shaft Diameter: Ø28F7
- Key Width: 8
- Key Height: 31.3

**Output Shaft Details:**

- Shaft Diameter: Ø40h6
- Key Width: 12
- Key Height: 35

**Specifications Table:**

| NO | PART NUMBER   | DESCRIPTIONS                                     | QTY | MATERIAL |
|----|---------------|--------------------------------------------------|-----|----------|
| 1  | M2153HT22030E | MAX GEARED MOTOR M2-153<br>2.2KW 1/5~1/30(I.E.C) | 1   | 1        |

**Scale and Drawing Information:**

- Scale: 2.5
- DWG SIZE: A3
- DWG. NO.: M2153HT22030E

**Company Information:**

**SAMYANG**  
REDUCTION GEARS CO., LTD

**Checklist:**

| CHECKED | NAME     | DATE |
|---------|----------|------|
| 한창식     | 08.04.30 |      |

**Notes:**

- 본 도면은 (주)삼양감속기의 기술 재산입니다. 본 도면을 지체, 무단으로 복제, 배포, 전매, 대여, 또는 기타 방법으로 제3자에게 제공하여서는 안 됩니다. (주)삼양감속기로부터 본 도면의 무단 사용 시 법적 책임을 질 수 있습니다.

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**Specifications Table:**

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- Mounting Flange Width: 55
- Base Height: 20
- Base Width: 83
- Base Length: 150
- Base Mounting Hole Spacing: 17.5
- Base Mounting Hole Diameter: 4-Ø15 HOLES

**Input Shaft Details:**

- Shaft Diameter: Ø28F7
- Key Width: 8
- Key Height: 31.3

**Output Shaft Details:**

- Shaft Diameter: Ø40h6
- Key Width: 12
- Key Height: 35

**Specifications Table:**

| NO | PART NUMBER   | DESCRIPTIONS                                     | QTY | MATERIAL |
|----|---------------|--------------------------------------------------|-----|----------|
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- DWG SIZE: A3
- DWG. NO.: M2153HT22030E

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- Flange Width: 55
- Flange Height: 20
- Shaft Diameter:  $\phi 40$
- Shaft Length: 185
- Shaft Flange Diameter:  $\phi 180$
- Shaft Flange Thickness: 17.5
- Shaft Flange Hole Diameter:  $\phi 15$
- Shaft Flange Hole Spacing: 4- $\phi 15$  HOLES
- Shaft Flange Hole Position: 150
- Shaft Flange Hole Diameter:  $\phi 15$
- Shaft Flange Hole Spacing: 4- $\phi 15$  HOLES
- Shaft Flange Hole Position: 150
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- Shaft Flange Hole Position: 150

**Front View Dimensions:**

- Overall Width: 297.5
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- Base Height: 153
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- Shaft Flange Thickness: 17.5
- Shaft Flange Hole Diameter:  $\phi 15$
- Shaft Flange Hole Spacing: 4- $\phi 15$  HOLES
- Shaft Flange Hole Position: 150
- Shaft Flange Hole Diameter:  $\phi 15$
- Shaft Flange Hole Spacing: 4- $\phi 15$  HOLES
- Shaft Flange Hole Position: 150

**Input Shaft:**

- Shaft Diameter:  $\phi 28$
- Shaft Length: 31.3
- Shaft Flange Diameter:  $\phi 28$
- Shaft Flange Thickness: 8
- Shaft Flange Hole Diameter:  $\phi 15$
- Shaft Flange Hole Spacing: 4- $\phi 15$  HOLES
- Shaft Flange Hole Position: 150

**Output Shaft:**

- Shaft Diameter:  $\phi 40$
- Shaft Length: 35
- Shaft Flange Diameter:  $\phi 40$
- Shaft Flange Thickness: 12
- Shaft Flange Hole Diameter:  $\phi 15$
- Shaft Flange Hole Spacing: 4- $\phi 15$  HOLES
- Shaft Flange Hole Position: 150

**Specifications:**

- Model: M2-153
- Power: 2.2KW
- Speed: 1/5~1/30(I.E.C)
- Material: M2153HT22030E
- Scale: 2.5
- Sheet: 1/1

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**Table 1: Revision History**

| REV | ZONE | DESCRIPTIONS | DRAWN | APPRVD | DATE |
|-----|------|--------------|-------|--------|------|
|     |      |              |       |        |      |
|     |      |              |       |        |      |
|     |      |              |       |        |      |

**Table 2: Part Information**

| NO | PART NUMBER | DESCRIPTIONS | QTY | MATERIAL |
|----|-------------|--------------|-----|----------|
|    |             |              |     |          |

**Table 3: Drawing Information**

| CHECKED | NAME | DATE | SCALE | TITLE |
|---------|------|------|-------|-------|
|         |      |      |       |       |

**Table 4: Material and Dimensions**

| NO | PART NUMBER | DESCRIPTIONS | QTY | MATERIAL |
|----|-------------|--------------|-----|----------|
|    |             |              |     |          |

**Table 5: Drawing Information**

| CHECKED | NAME | DATE | SCALE | TITLE |
|---------|------|------|-------|-------|
|         |      |      |       |       |

**Table 6: Material and Dimensions**

| NO | PART NUMBER | DESCRIPTIONS | QTY | MATERIAL |
|----|-------------|--------------|-----|----------|
|    |             |              |     |          |

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- Overall Width: 250
- Overall Height: 231
- Base Width: 215
- Base Height: 153
- Mounting Flange Width: 55

**Front View Dimensions:**

- Overall Width: 297.5
- Overall Height: 250
- Mounting Flange Width: 185.5
- Base Width: 185
- Base Height: 83
- Input Shaft Diameter:  $\phi 180$
- Output Shaft Diameter:  $\phi 40$
- Input Shaft Key Width: 17.5
- Output Shaft Key Width: 12
- Input Shaft Key Depth: 8
- Output Shaft Key Depth: 8
- Input Shaft Key Length: 31.3
- Output Shaft Key Length: 35
- Input Shaft Key Position:  $\phi 28F7^{+0.041}_{-0.02}$
- Output Shaft Key Position:  $\phi 40h6^{+0.013}_{-0.006}$
- Input Shaft Key Material: M5\*0.8
- Output Shaft Key Material: M6\*1
- Input Shaft Key Material: M8\*1.25
- Input Shaft Key Material: M10\*1.5
- Input Shaft Key Material: M12\*1.75
- Input Shaft Key Material: M16\*2
- Input Shaft Key Material: M18\*2.5
- Input Shaft Key Material: M20\*2.5
- Input Shaft Key Material: M22\*2.5
- Input Shaft Key Material: M24\*3

**Input Shaft:**

- Key: M5\*0.8
- Key Position:  $\phi 28F7^{+0.041}_{-0.02}$
- Key Length: 31.3
- Key Material: M5\*0.8

**Output Shaft:**

- Key: M6\*1
- Key Position:  $\phi 40h6^{+0.013}_{-0.006}$
- Key Length: 35
- Key Material: M6\*1

**Specifications:**

- Model: MAX GEARED MOTOR M2-153
- Power: 2.2KW
- Speed: 1/5~1/30(I.E.C)
- Part Number: M2153HT22030E
- Scale: 2.5
- Sheet: 1/1

**Approval:**

- Checked: 한창식
- Approved: SAMYANG
- Reduction Gears Co., Ltd.

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**Output Shaft Details:**

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